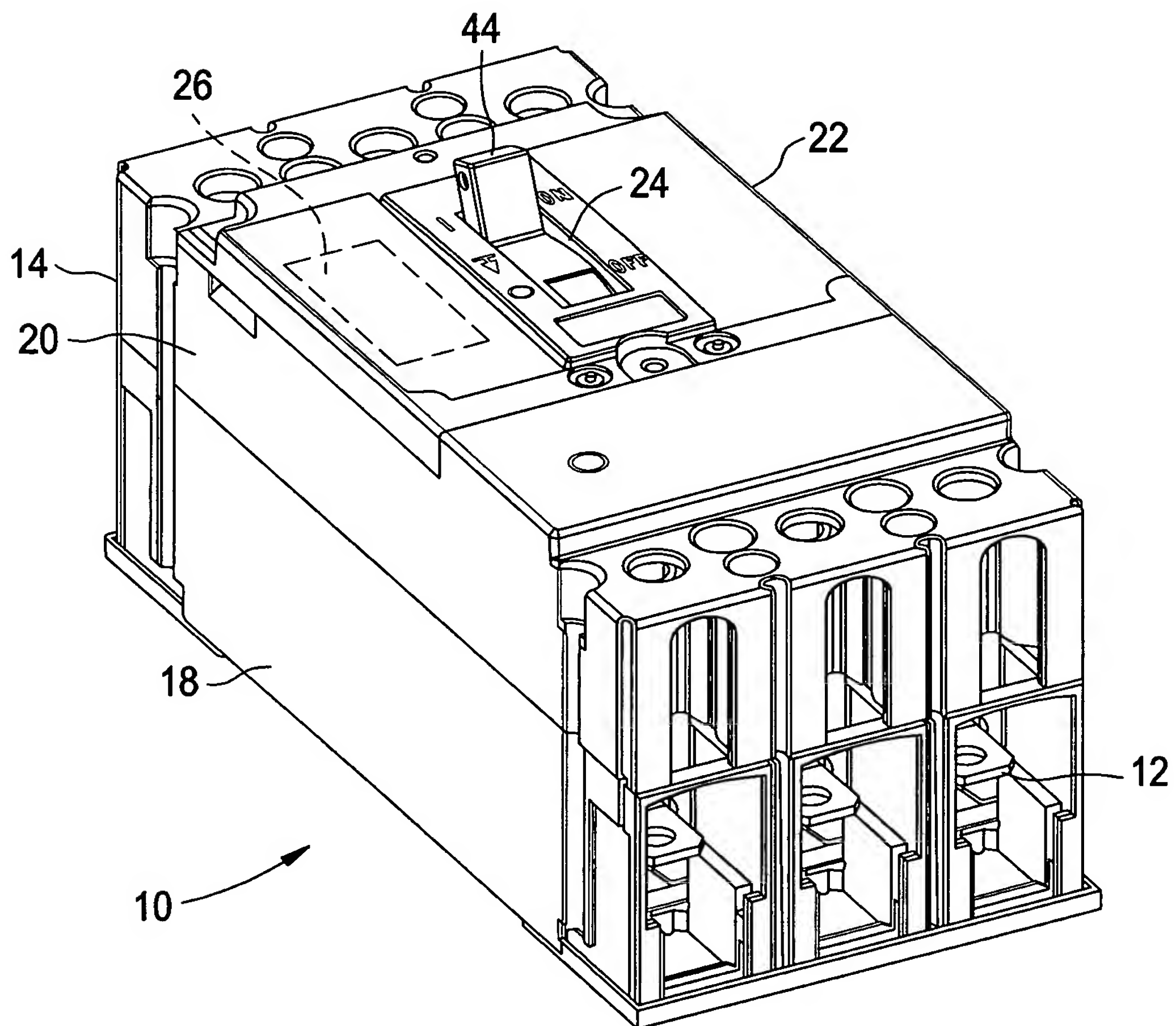
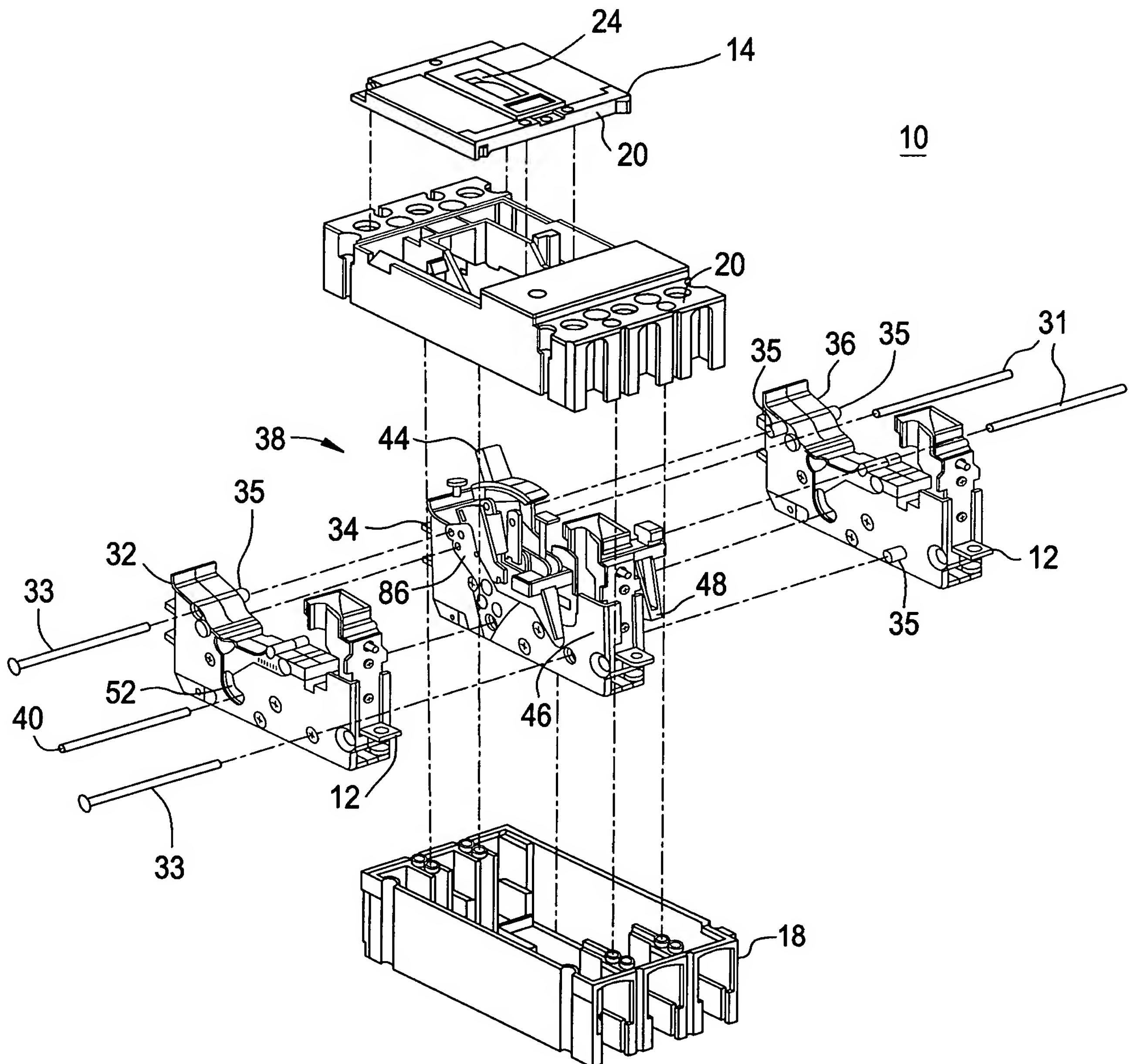
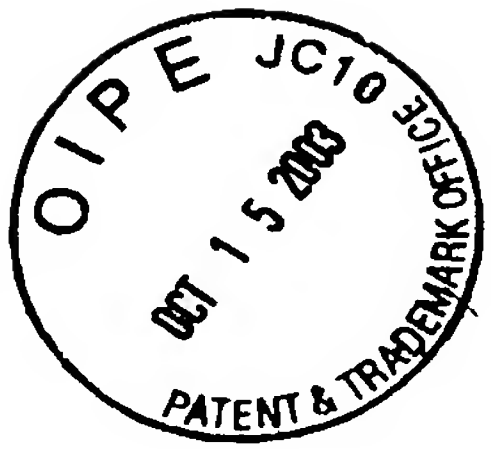


FIG. 1







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FIG. 3

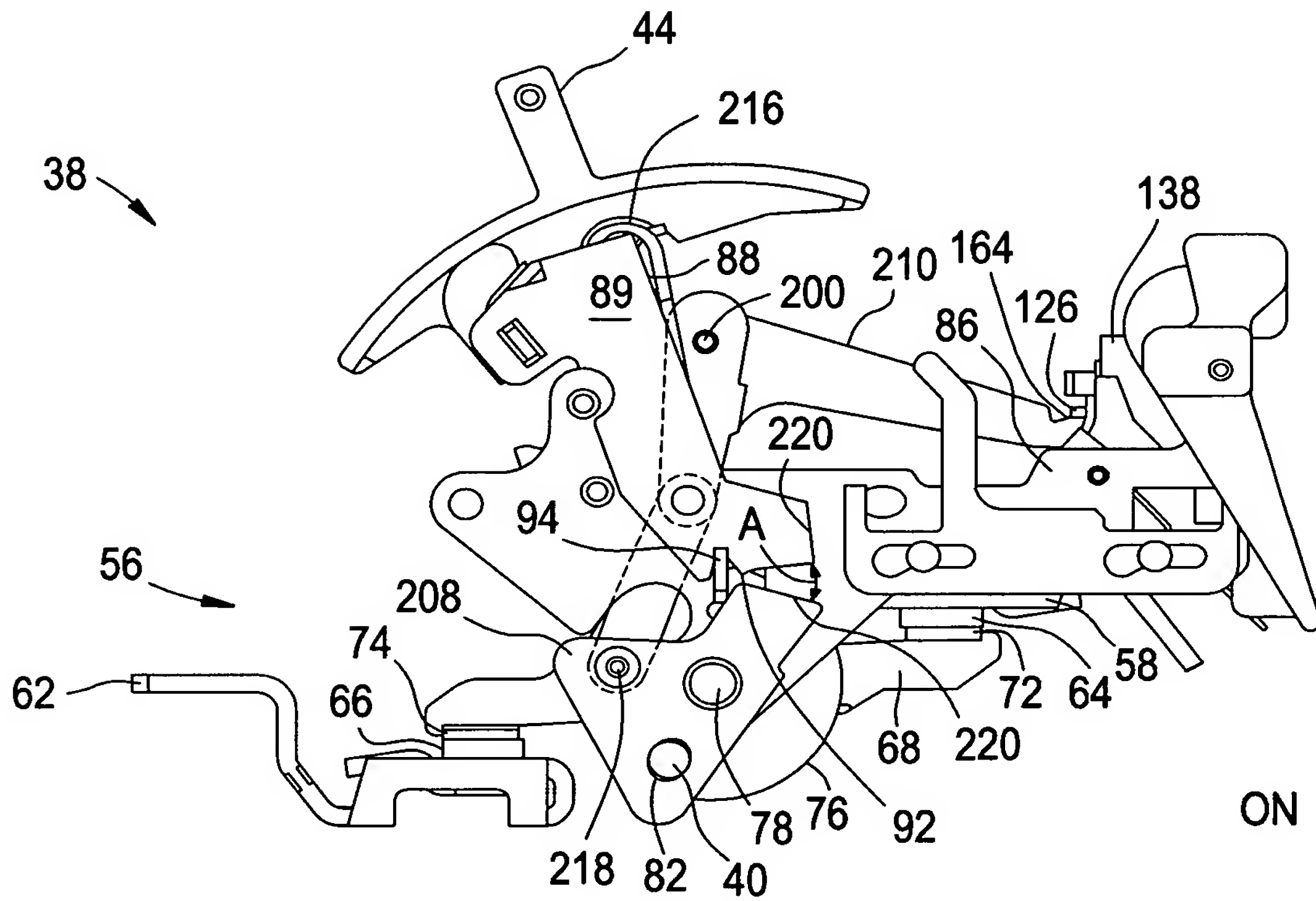
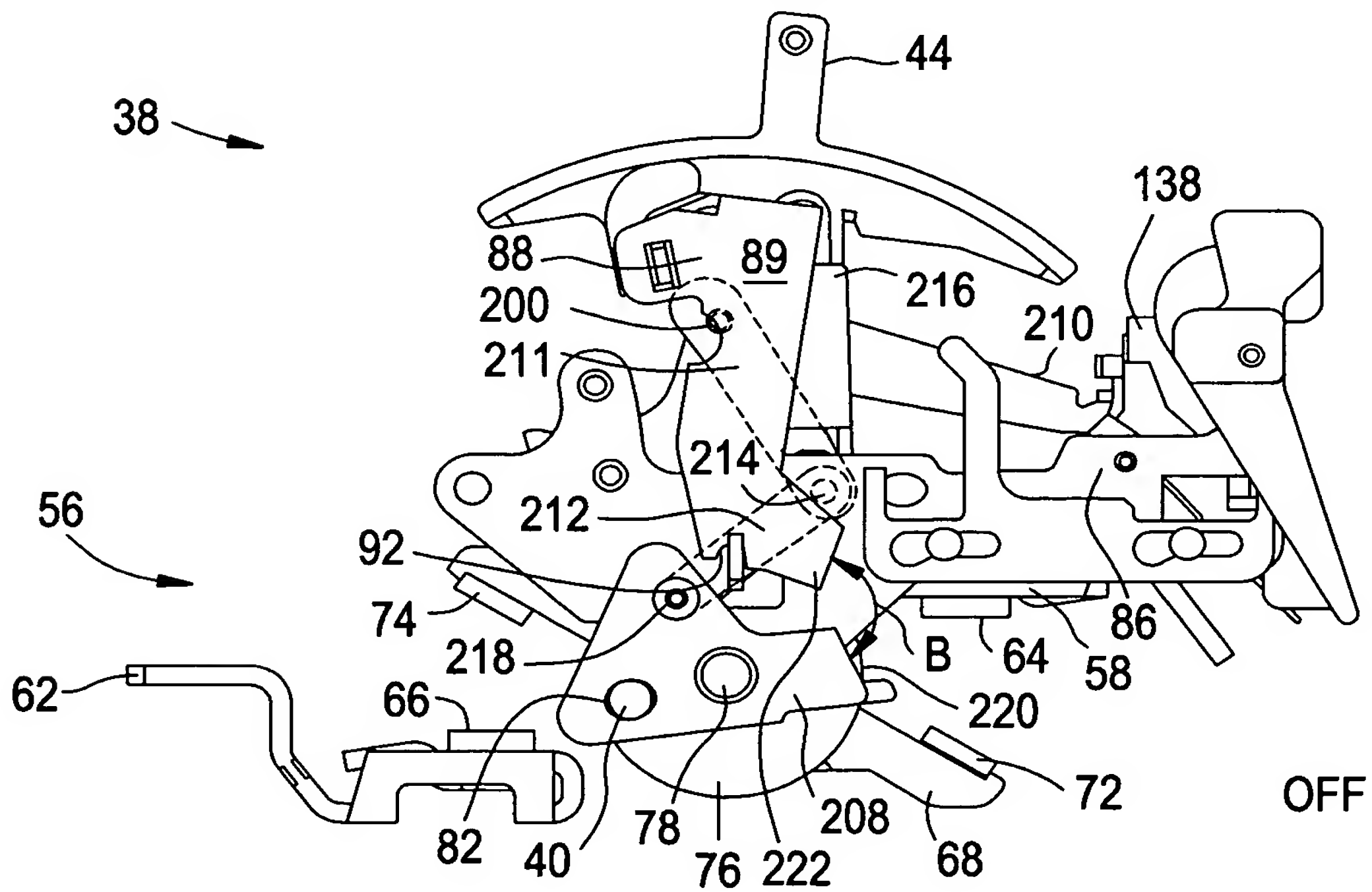
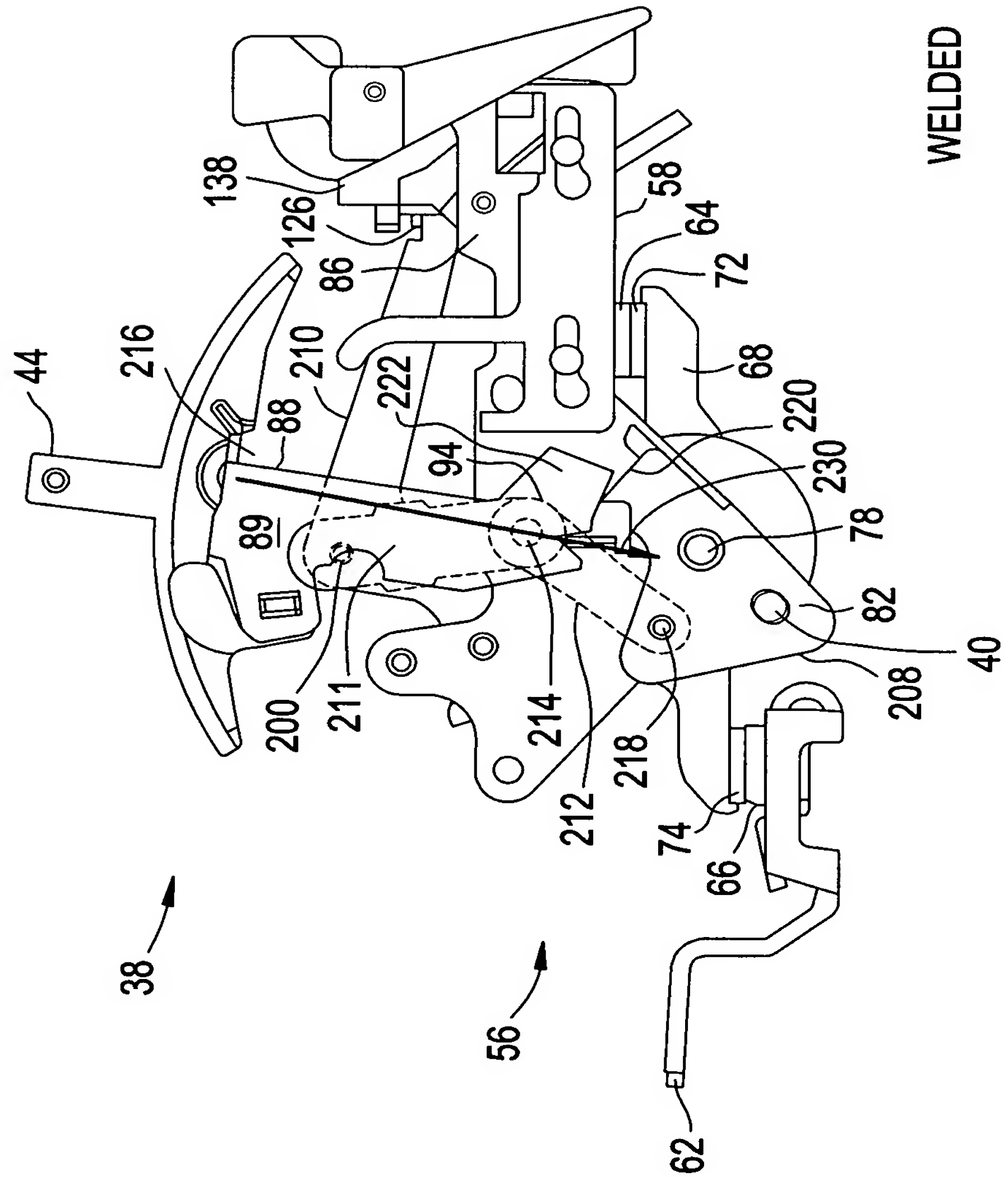


FIG. 4



**FIG. 5**



**WELDED**

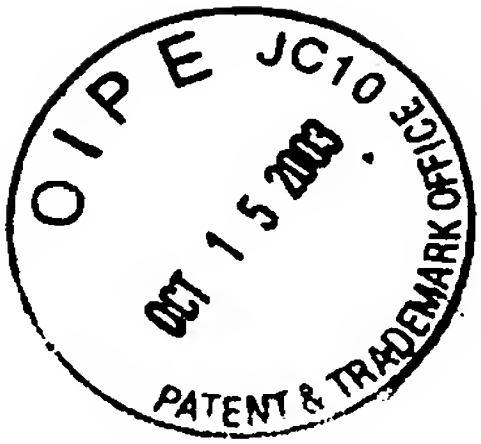


FIG. 6

